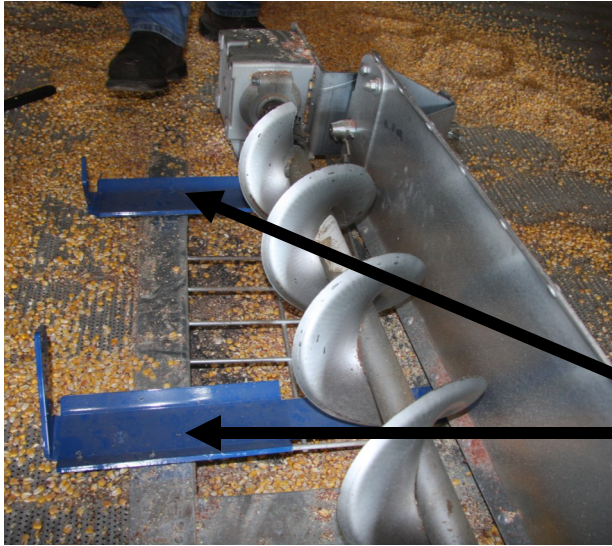


# SPRINGLAND SUMP SAVER INSTALLATION MANUAL

PATENT PENDING



1. Remove **cage** and both **skids** from the Sump Saver.
2. Place **skids** under the sweep in front of the gearbox.

**Skids**



3. Remove the main pin from the sweep and place the **mounting bracket** on the pin.



4. Replace the pin. NOTE: The **bracket** will be marked indicating the outside).

**Bracket**



5. Mount the **Sump Saver** back on the **skids** using the bottom holes. Viewing the unit from the outside, the order of parts should be as follows: **skid**, **Sump Saver leg**, and the **bracket**.



6. After the **skids** are mounted and tightened, check for clearance between the **Sump Saver shaft** and the sweep auger back board (minimum clearance is 1/8"). This clearance can be adjusted with the bolts on the sweep.
7. Replace the **cage** and tighten **bolts**.

**Shaft**  
**Back Board**



8. Align the **mounting strap** located on the cage leg with the sweep auger back stop and

**Mounting Strap**



mark the hole.

9. Drill 1/4" hole in back stop where marked.
10. Install and tighten **bolts**.





The installation of the Sump Saver is now



complete.



1.

**ATTENTION: UNITS NEED TO BE PRIMED  
BEFORE THE BIN IS FILLED!**